



INSTALLATION

INSTALL DRIVE BELT

- (a) Install the drive belt.
- (b) Using a adjusting bolt, adjust drive belt tension.

New belt: 160 ± 25 lbf

Used belt: 100 ± 20 lbf

- (c) Tighten the 2 PS pump set bolts.

Torque: 43 N·m (440 kgf-cm, 32 ft-lbf)